



## Description

**Nilifam-815-M3** is designed for use as an anti corrosive and inhibitive air-drying primer based on long oil alkyd resin and zinc chromate as inhibitive pigment with a good anticorrosive efficiency in mild to moderate environment.

**Nilifam-815-M3** can be applied as an inhibitive primer on blasted steel structure.

## Recommended use

<b>Adhesion</b>	Good to both grit blasted and manually prepared surfaces.
<b>Corrosion resistance</b>	Good on correctly prepared surfaces.
<b>Temperature resistance</b>	Dry: Maximum 90°C

## Physical constants

<b>Colours/shade:</b>	RAL NO
<b>Finish:</b>	Flat/Matt
<b>Volume solids, %:</b>	60±5
<b>Theoretical spreading rate:</b>	10 m <sup>2</sup> /lit 50 Mic.
<b>Flash point:</b>	38°C
<b>Specific gravity:</b>	1.50±0.15 kg/l
<b>Dry to touch:</b>	Max.1 hour at 20°C
<b>(Initial) hardness:</b>	12 hours
<b>Fully cured:</b>	15 days
<b>VOC content:</b>	Max. 350 gr/l

## Application details

<b>Conditions</b>	Do not apply when relative humidity exceeds 80% or when the surface to be coated is less than 3°C above the dew point.		
<b>Method</b>	Airless spray	Air spray	Brush (touch-up)
<b>Thinner (max. vol.)</b>	NF-T-8 (5-10%)	NF-T-8 (10-15%)	NF-T-8 (5%)
<b>Spray setting</b>			
<b>Pump ratio minimum</b>	30:1		
<b>Tip size</b>	021"	1.8mm	
<b>Tip pressure</b>	150 bar/2200 Psi	4 – 5 bar	
	(Airless spray data are indicative and subject to adjustment)		
<b>Cleaning of tools</b>	NF-T-8		
<b>Indicated film thickness, dry</b>	60 microns		
<b>Indicated film thickness, wet</b>	100 microns		



**Surface preparation**

Steel surface should ideally be abrasive blast cleaning to minimum Sa 2½. The surface must be completely clean and dry prior to application. And its temperature must be above the dew point to avoid condensation

**Packaging (typical)**

	Mass (Kg)	Size of containers (litres)
Alkikroz	20	20

**Storage & handling**

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool ventilated space and away from sources of heat and ignition. Containers must be keep tightly closed. Handle with care.

**Shelf-life**

Alkikroz	12 month(s)
----------	-------------

In some markets commercial shelf life can be dicated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

**Remarks**

<b>Preceding Coat</b>	None.
<b>Subsequent Coat</b>	AIR DRYING ALKYD INTER MEDIATE OR TOP COAT.
<b>Film thickness</b>	May be specified in another film thickness than indicated depending on purpose and area of use. This will alter spreading rate and may influence drying time and recoating intervals. Normal range is 50-75 microns/ 2-3 mils
<b>Thinning</b>	The type and amount of thinner depend on application conditions, application method, temperature, ventilation, and substrate. Thinner NF-T-8 is recommended in general
<b>Recoating/Drying/Curing Time</b>	None.

Physical data versus temperatures:

Surface temperature	5°C/41°F	10°C/50°F	20°C/68°F	30°C/86°F	
Dry to touch approx.	12 hours	6 hours	3 hours	2 hours.	
Resist condensing humidity/light showers after	4 days	2 days	48 hours	24 hours	
Fully cured	20 days	14 days	15 days	10 days	
Recoating interval with alkyd intermediate	Min	24 hours	16 hours	8 hours	4 hours
	Max	None	None	None	None



### Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Nilifam's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Nilifam representative for approval before commencing the work.

### Safety

Handle with care. Before and during use, observe all safety labels on packaging and paint containers, consult Nilifam material safety data sheets and follow all local and national safety regulations. Harmful or fatal if swallowed; immediately seek medical assistance. Avoid inhalations of possible solvent vapors or paint mist, as well as paint contact with skin and eyes. Apply only on well-ventilated areas and ensure that adequate forced ventilation exists when applying paint in confined spaces or when the air is stagnant. Always take precautions against the risks of fire and explosions

### Tools and equipment

